

5/36

DART AEROSPACE LTD		Work Order:	24181
Description: Rod		Part Number:	D3134-1
RF 04.11.29		(p B30-23000-137)	
Dwg: D3134 Rev. <i>BC</i>		Qty:	4
		Page 1 of 1	


Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	<i>RF</i>	05.09.02	4
2	GA	Cut material to length as per template D3134-1T1 Material: AISI 304/316 Annealed SS tubing 0.250 OD x 0.049 wall (M304TR0.250W.049) Batch: <i>MISS22</i>	<i>ml</i>	05-09-02	4
3	GA	Open both ends with Ø0.161 (#20) drill and thread both ends as per Dwg D3134	<i>ml</i>	05-09-02	4
4	GA	Deburr rod, no sharp edges.	<i>ml</i>	05-09-02	4
5	GA	Bend as per Dwg D3134 using template D3134-1T2	<i>ml</i>	05-09-02	4
6	QC5	Inspect work for Completeness on the W/O	<i>U</i>	05.09.02	4
7	ST	Identify and Stock with P/W & B/W using fine point permanent ink marker	<i>CL</i>	05/09/06	4
8	AC	Cost / part <i>14.51</i>	<i>SAC</i>	05-09-06	4
9	DC	Close W/O <i>18.25</i> Inspect Level 21	<i>RF</i>	05/09/06	4

Rev	Date	Change	Revised By	Approved
A	02.05.27	New issue	NG	
B	02.11.13	Re-format; Add thread	KJ <i>RF</i>	<i>RF</i>

RELEASED
02.11.15 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/09/06

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

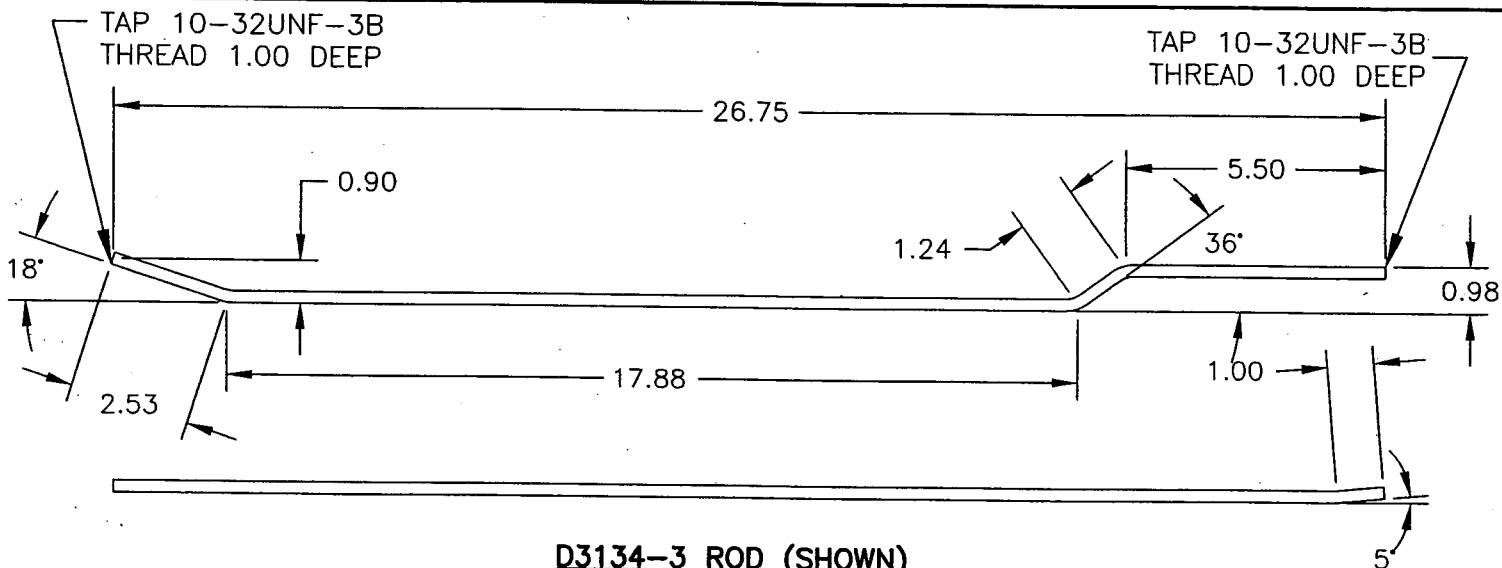


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
		D3134	SHEET 1 OF 1
DATE		TITLE	SCALE
04.10.18		ROD	NTS

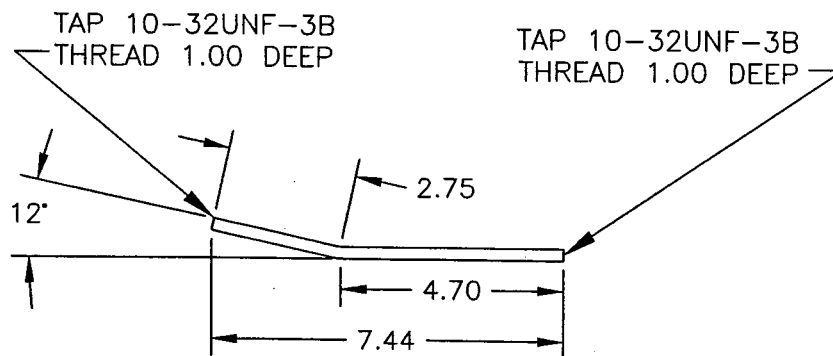
A	02.04.17	NEW ISSUE
B	02.09.26	ADD "ANNEALED" SPEC; REDESIGNED D3134
C	04.10.18	ADD PART MARKING RETURN TO ENGINEERING

RELEASED
04.11.23

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 24181



D3134-3 ROD (SHOWN)
(REPLACES PREMIER P/N B30-23000-139)
D3134-4 ROD (OPPOSITE)



D3134-1 ROD
(REPLACES PREMIER P/N B30-23000-137)

NOTES

- 1) MATERIAL: AISI 304/316 ANNEALED SS TUBING 0.250 OD x 0.049 WALL
(REF DART SPEC. M304TR0.250W.049)
- 2) TOOLING: MAKE D3134-1 PER TOOL DT8656
MAKE D3134-3 PER TOOL DT8657
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 01, 2005
03:03 pm

Work Order No : 0024181
Project Name : D3134-1
Project For : WK536
Work Order Type : Main
Main WO Number :
House Part Number : D3134-1
Description : Rod
Manufactured : Yes
Amount Req'd : 0 4
Amount Done : 0
Start Date : 09-01-05
Est Finish Date : 09-06-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00